

Date: Wednesday, 1/9/2008 3:40:43 PM  
 User: Kim Johnston

## Process Sheet

|                       |                                       |  |                  |                              |  |
|-----------------------|---------------------------------------|--|------------------|------------------------------|--|
| Customer              | : CU-DAR001 Dart Helicopters Services |  | Drawing Name     | : BASKET RIB                 |  |
| Job Number            | : 36692                               |  |                  |                              |  |
| Estimate Number       | : 10402                               |  |                  |                              |  |
| P.O. Number           | : N/A                                 |  | Part Number      | : D31661                     |  |
| This Issue            | : 1/9/2008 S.O. No. : N/A             |  | Drawing Number   | : D3166 REV A1               |  |
| Prsh Rev.             | : NC                                  |  | Project Number   | : N/A                        |  |
| First Issue           | : N/A                                 |  | Drawing Revision | : A1                         |  |
| Previous Run          | : 36457                               |  | Material         | : N/A                        |  |
| Written By            | : 10/08.01.09                         |  | Due Date         | : 1/16/2008 Qty: 20 Um: Each |  |
| Checked & Approved By |                                       |  |                  |                              |  |
| Comment               | : Est. A 02.08.23 New issue KJ        |  |                  |                              |  |

## Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description :  |                  |
|---------|-----------------------|--|------------------|
| 1.0     | M304TS0750W065        | 304 SQ Tube.75x.75x.065W   |                  |
|         |                       | Comment: Qty.: 5.2500 f(s)/Unit Total : 105.0000 f(s)<br>304 SQ Tube.75x.75x.065W<br>(M304TS0750W065)                  |                  |
|         |                       | Material: 304/316 SS tube 0.065" wall Batch #106367  | EL 8-1-10        |
| 2.0     | LANDING GEAR 1        | LANDING GEAR RESOURCE 1  |                  |
|         |                       | Comment: LANDING GEAR RESOURCE 1<br>Cut 3/4" x 3/4" square tubing 60.00" long.   | EL/JD 8-1-10     |
| 3.0     | BENDING               | BENDING MACHINE  |                  |
|         |                       | Comment: BENDING MACHINE<br>Form D3166-1 Basket Hoop as per Dwg D3166 using Bending program 350 BASB, and folio FT004. | EL/JD 8-1-11     |
| 4.0     | QC6                   | DIMENSIONAL CHECK  |                  |
|         |                       | Comment: DIMENSIONAL CHECK<br>Inspect Basket Hoop dimensions with template D3166-1-T1 (DT8302)                         | PD 08-01-11 (25) |
| 5.0     | PACKAGING 1           | PACKAGING RESOURCE #1  |                  |
|         |                       | Comment: PACKAGING RESOURCE #1<br>Identify and Stock<br>Location: WS   | PD 08-01-11 (26) |

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 08/01/14  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET RIB

Job Number: 36692

Part Number: D31661

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(2)

Comment: FINAL INSPECTION/W/O RELEASE

108/01/14

Job Completion



108.01.14

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

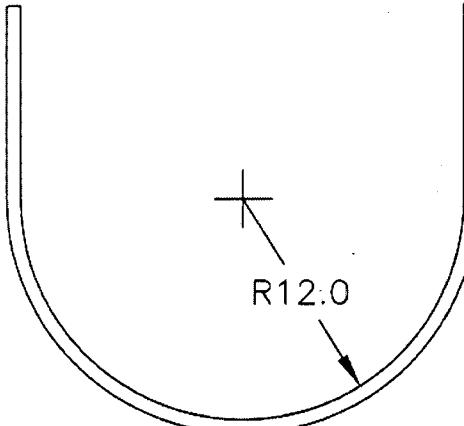
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

**DART**COPY ISSUED  
40

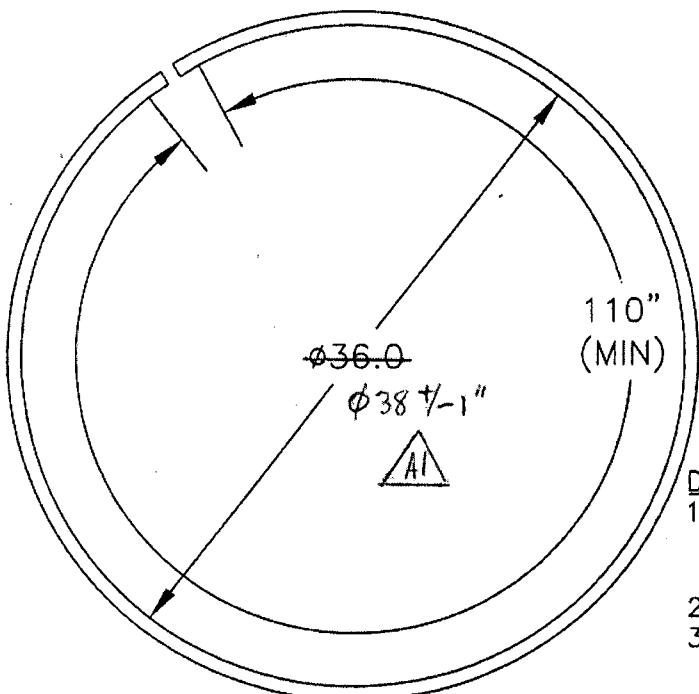
|                                 |             |   |                        |
|---------------------------------|-------------|---|------------------------|
| DESIGN #                        | DRAWN BY GP | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA |                        |
| CHECKED #                       | APPROVED #  | DRAWING NO. D3166                                 | REV. A<br>SHEET 1 OF 1 |
| DATE 02.07.10                   |             | TITLE BASKET HOOP                                 | SCALE NTS              |
| A 02.07.10                      |             | NEW ISSUE   |                        |
| A1 <del>02.07.10</del> 04.04.08 |             | 38+/-1 WMS 36.0                                   |                        |

**RELEASED**  
02.08.06

10.6 (REF, NEED 8.0 MIN)

D3166-1 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,  
0.75" x 0.75" x 0.063 WALL, 60.00" LONG  
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS  
OTHERWISE NOTED



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COF  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 36692

D3166-3 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,  
0.75" x 0.75" x 0.063 WALL, 120.00" LONG  
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS  
OTHERWISE NOTED

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